



LNP™ LUBRICOMP™ Compound AL0039

Americas: COMMERCIAL

Also known as: LNP™ LUBRICOMP™ Compound AL-4030 FR-1

Product reorder name: AL0039

LNP* LUBRICOMP* AL0039 is a compound based on ABS containing 15% PTFE. Added features of this material include: Flame Retardant, Wear Resistant.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yld, Type I, 5 mm/min	380	kgf/cm ²	ASTM D 638
Tensile Stress, brk, Type I, 5 mm/min	350	kgf/cm ²	ASTM D 638
Tensile Strain, yld, Type I, 5 mm/min	2.3	%	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	7.8	%	ASTM D 638
Tensile Modulus, 5 mm/min	24700	kgf/cm ²	ASTM D 638
Flexural Stress, yld, 1.3 mm/min, 50 mm span	700	kgf/cm ²	ASTM D 790
Flexural Modulus, 1.3 mm/min, 50 mm span	25200	kgf/cm ²	ASTM D 790
Tensile Stress, yield, 5 mm/min	37	MPa	ISO 527
Tensile Stress, break, 5 mm/min	34	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	2.3	%	ISO 527
Tensile Strain, break, 5 mm/min	8.5	%	ISO 527
Tensile Modulus, 1 mm/min	2250	MPa	ISO 527
Flexural Modulus, 2 mm/min	2340	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	23	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	2	cm-kgf/cm	ASTM D 256
Multiaxial Impact	13	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	28	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	15	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	2	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	95	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	84	°C	ASTM D 648



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THERMAL			
CTE, -30°C to 30°C, flow	9.4E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	8.9E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	96	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	84	°C	ISO 75/Af
PHYSICAL			
Specific Gravity	1.26	-	ASTM D 792
Density	1.26	g/cm ³	ASTM D 792
Moisture Absorption, 50% RH, 24 hrs	0.23	%	ASTM D 570
Mold Shrinkage, flow, 24 hrs (5)	0.6 - 0.8	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	0.7 - 0.9	%	ASTM D 955
Wear Factor Washer	107	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified: Manual
Wear Factor Ring	0	10 ⁻¹⁰ in ⁵ -min/ft-lb-hr	ASTM D 3702 Modified: Manual
Dynamic COF	0.24	-	ASTM D 3702 Modified: Manual
Static COF	0.12	-	ASTM D 3702 Modified: Manual
Moisture Absorption (23°C / 50% RH)	0.33	%	ISO 62



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Maximum Moisture Content	0.05 - 0.1	%
Melt Temperature	260	°C
Front - Zone 3 Temperature	265 - 275	°C
Middle - Zone 2 Temperature	230 - 245	°C
Rear - Zone 1 Temperature	205 - 215	°C
Mold Temperature	70 - 80	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm